

## **Mining Equipment**

**Automatic maintenance and safety**





## Groeneveld-BEKA

Reducing customers' operational costs and at the same time increasing uptime, productivity, efficiency and safety of their vehicles and machines. That is what it's all about at Groeneveld-BEKA. We accomplish this by developing, producing, supplying and servicing industry-leading automatic lubrication, fluid control and safety support systems.

Groeneveld-BEKA, part of The Timken Company, is the world's second largest producer of automatic lubrication systems, fluid management and safety support systems. Groeneveld-BEKA products improve equipment life and reliability, while reducing the total cost of ownership.

Groeneveld-BEKA was formed through the merger of two well-established companies: Groeneveld and BEKA. Groeneveld was founded in 1971 and acquired by Timken in 2017. BEKA was founded in 1927 and acquired by Timken in late 2019. Groeneveld has also incorporated Interlube into their brand. Interlube was acquired by Timken in 2013. Groeneveld-BEKA operates in more than 40 countries worldwide and is represented by a growing number of independent distributors in many countries around the globe.

Groeneveld-BEKA products are supplied for ex-factory installs to leading manufacturers of trucks, trailers, buses, wind turbines, industrial applications, mining and construction equipment. In addition Groeneveld-BEKA systems are installed in the after-market for a wide variety of transport, construction, agricultural, port equipment and industrial applications. Groeneveld-BEKA strives to develop and manufacture all of its products in-house according to World Class Manufacturing principles.

## Automatic Lubrication Systems

Groeneveld-BEKA offers dedicated automatic lubrication systems for all kind of equipment in a wide variety of market segments, from the smallest excavator to the largest trucks and industrial applications. The application of our high-end systems leads to decreased wear and tear of critical components resulting in extended life time, less downtime and reduced repair and maintenance costs. In short: higher productivity and lower operational costs. As operators no longer have to climb on or crawl under the equipment, Groeneveld-BEKA's automatic lubrication systems also contribute to safety.

For optimal greasing in all circumstances Groeneveld-BEKA has the right type of grease for every application and every system. This is your guarantee for many years of trouble-free operation of your system and perfect lubrication of your valuable equipment.

## Fluid Control

Groeneveld-BEKA's fluid management systems reduce daily maintenance and minimize the risk of unexpected downtime by controlling engine oil levels or removing contamination. Next to the oil management systems, Groeneveld-BEKA also offers systems which easily convey hydraulic power from a fixed point to a moving point.

## Safety Support Systems

For many years, Groeneveld-BEKA supplies safety support systems for a wide range of applications. Speedlimiters as well as obstacle detection and camera systems by Groeneveld-BEKA increase safety in many segments from road transport to construction, port, terminal and internal transport.

## The World of Lubrication

Groeneveld-BEKA, part of The Timken Company, is a global enterprise with a worldwide coverage. In many countries, the company is also represented by independent distributors and dealers – all just as driven as our own organisation to offer added value to the customer's company.

With decades of experience providing reliability services to a range of industries, Groeneveld-BEKA offers complete automated maintenance solutions for all your needs. Groeneveld-BEKA's reliability products maintain your equipment, helping you increase uptime and improve profitability.

Visit the Groeneveld-BEKA website for contact details of our subsidiaries, distributors and service dealers.



## Less maintenance, improved efficiency and lower costs.

Manual lubrication of pins and bushings, for example, is not only dirty and unpleasant work, it also takes time. Time during which the machine should be in operation to make money. Because in the end it is all about profitability.

Groeneveld-BEKA's systems have been proven to extend component life compared with manual greasing, dramatically cutting the cost of component replacements, reducing machine downtime and improving efficiency and safety.

### The benefits

The benefits of automatic lubrication are clear: a better greasing of critical components, no time wasted on manual lubrication and the certainty that machines will always be greased independent of weather conditions, time schedules or operators. All resulting in significant cost savings.

#### Reduced man-hours required to lubricate

- Improved availability of maintenance personnel for other technical activities.
- Reduced lubricant spillage that occurs with manual lubrication.

#### Higher equipment productivity

Reduced vehicle downtime by ca. 15% resulting from:

- Lubrication taking place during normal vehicle operation.
- Better and uniform greasing of all critical components because bearings and pins and bushings are in motion when lubrication takes place, resulting in less wear and tear.

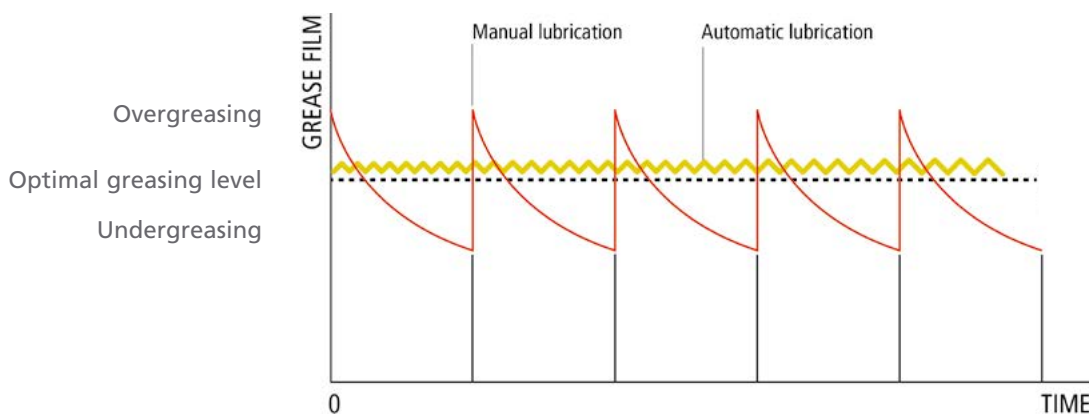
#### Decreased maintenance

- With manual lubrication, grease will follow the path of least resistance due to the fact that greasing has to take place under static conditions. So, the grease is not equally distributed around the lubrication point. Automatic greasing avoids this, as lubrication will take place during operation, reducing wear of critical components.
- Reduced replacement rate of components and bearings up to 50%.
- Decreased machine labour costs by ~ 50%.

#### Improved safety

- No climbing on or crawling under machines or inaccessible areas.

### Effectiveness of Automatic Lubrication



## Automatic maintenance and safety systems for all kind of applications

Surface or underground, extreme high or low temperatures, many or few lubrication points; Groeneveld-BEKA has the perfect lubrication system for every mining application. Whether it comes to automatic lubrication systems, automatic oil management or safety support systems, Groeneveld-BEKA offers a customised solution for any application in the field of the mining industry.



Wheel loaders



Excavators



Dozers & Graders



Articulated dump trucks



Rigid dump trucks



Underground mining trucks





# **Automatic Lubrication Systems**

**Less maintenance, improved efficiency**



## BEKA Stream

The powerful BEKA Stream is designed to provide lubricant within a central lubrication system or to single lubrication points, independent of ambient temperatures. The BEKA Stream is the ultimate solution for large applications requesting a larger amount of lubricant and is suitable for EP greases up to NLGI-2.

The system works with a relatively low pressure, preventing separation of the grease. The combination with the unique single line metering injectors ensure that the metering per lubrication point is perfectly adapted to the application.

The use of wear-resistant materials makes the seals uniquely resistant like no other on the market. This pump is not only the perfect partner in the mining sector, where tough and rough operating conditions prevail. Even when operating with lubricants containing solids, the maintenance effort remains low and simple thanks to the user-oriented design.

The Stream is available in both an electrical and pneumatic version and can be ordered together with a container or barrel. Here, optional fill level monitors ensure that refilling with lubricant can be perfectly planned.

- Available with an Electric (Stream E) or Hydraulic (Stream H) motor
- Robust construction ensures reliable use in mining and outdoor applications
- High delivery capacity, perfectly suitable for large applications
- Reliable lubricant supply even at extreme ambient temperatures
- Available with a wide range of reservoir capacities, as container version or barrel pump
- Easy to maintain because no oil change is necessary

### System overview



Stream E

**Electrical motor**

**Pressure outlet and return connection**

The integrated return connection offers the possibility to return grease into the grease container during the relief sequence or in case the pressure safety valve opens. Therefore, the grease stays in the system only for a short time before being sucked into the system again.

The return connection can also be used for refilling the container.

**Mechanical level indicator**

**Overfill protection**

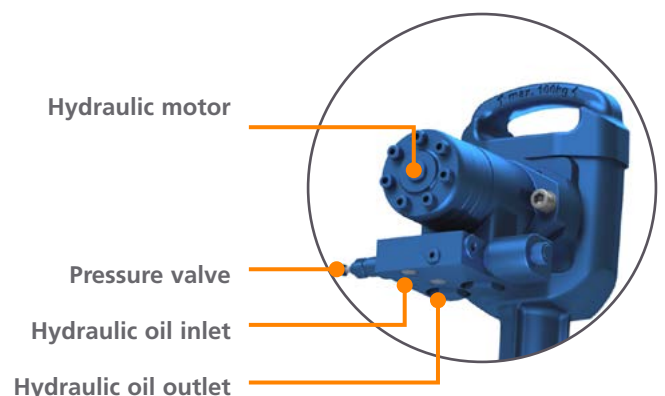
The overfill protection helps to avoid possible pump damages due to overfilling.

**Grease container with follower plate**

An follower plate with an intelligent follower piston contour in the container ensures that no air is sucked into the container. It also ensures that all the grease in the reservoir is used and prevents oxidation of the grease.

**Filling connection**

The filling connection makes it possible to fill up the grease container with use of a filling pump.



**Hydraulic motor**

**Pressure valve**

**Hydraulic oil inlet**

**Hydraulic oil outlet**

Stream H

## Groeneveld Twin

Unique product features make the Twin the best solution for larger machines that are often used under extreme conditions. The system works under relatively low pressure, which means that the structure – and therefore the quality – of the grease is preserved.

The dual-line system with its patented metering units ensures that all lubrication points are always optimally lubricated. This is made possible due to precise metering and lubrication intervals, also in case of extremely low or high ambient temperatures and large distances between pump and lubrication points. In addition, it is easy to expand the system to detachable equipment pieces. This makes the system extremely suitable for larger machines such as large wheel loaders and dump trucks, but also for spreaders and heavy haulage trailers.

- Grease output and grease delivery independently of ambient temperature and grease viscosity
- Thanks to the relatively low work pressure, the quality of the grease is preserved
- Modern pump with real-time clock, memory, CAN-Bus connection and follower plate
- Suitable for biodegradable grease
- High quality metering units and distribution blocks
- Standard with in-cab display
- Available with reservoir volumes ranging from 2 to 200 litres
- Easy to programme, install and extend
- The filling coupling with filter prevents contamination during filling
- Easily extended to grippers, excavation buckets and other equipment pieces through quick couplers

### System overview



#### Follower plate

The follower plate ensures that all the grease in the reservoir is used. This means that the reservoir wall remains clean, allowing you to check the grease level visually. Ageing of the grease as a result of oxidation is also prevented.

#### Reservoir

Twin is available with reservoir volumes of 3, 4, 6 and 8 litres.

#### Filler coupling with filter

The filling coupling with grease filter prevents contamination during filling.

#### Pump housing

The pump is made of hard anodised aluminium and nylon reinforced - containing the control unit, memory database and minimum level indicator.

### Twin XL & Twin barrel pump

Specifically for larger applications, the Groeneveld range includes the Twin XL with an extra large reservoir of 20 litres. An automatic lubrication system with a higher grease delivery and an extra large reservoir, made of sturdy and coated material.

For machines and vehicles with an extremely high grease demand, such as mining equipment, Groeneveld supplies reservoir volumes from 40 to 200 litres.

Major benefit will be that the user rarely needs to refill the reservoir.



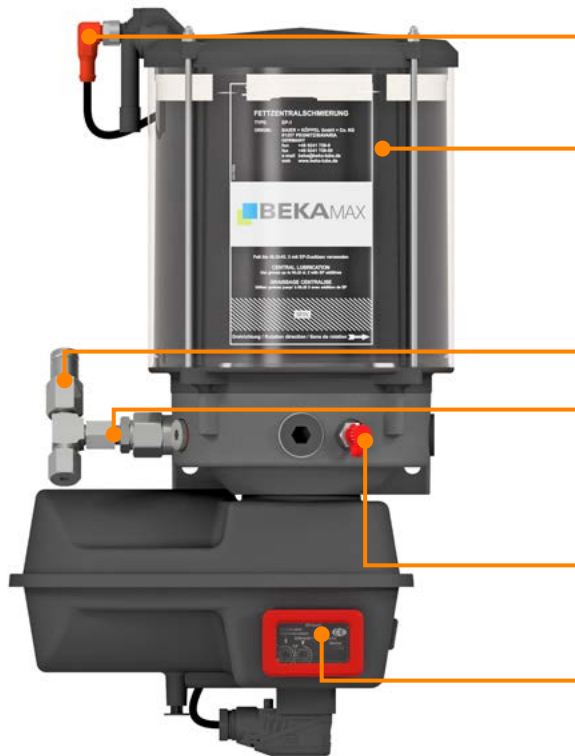
Twin XL

## BEKAMAX EP-1

The EP-1 is an electrically actuated pump with up to 3 lubrication outlets. The EP-1 is able to deliver commercial lubricants from NLGI-000 up to NLGI-2 at a working pressure of maximum 280 bar. Therefore this system is the ultimate solution for different applications in onroad, construction, agriculture and port equipment.

- A versatile solution for most mobile and stationary applications
- Suitable for all common lubricants
- Springless pump elements with desmodromic drive for highest reliability

### System overview



#### Level monitor

The EP-1 can be equipped with an electronic grease level controller to control the minimum grease level.

#### Reservoir

The EP-1 reservoir is made of transparent plastic and contains an agitator blade. The agitator blade enables a visual check of the lubricant volume in the reservoir.

EP-1 is available with different reservoir capacities.

#### Pressure relief valve

#### Pump element

The EP-1 has up to a maximum of 3 lubricant outlets. A separate pump element is required for each outlet. Three pump elements with different flow rates are available, as well as a flow-adjustable pump element.

#### Filling zerk

The pump can be filled with a standard filling gun. The filling zerk can be replaced by a filler coupling.

#### Control unit

The EP-1 series differ in control type. EP-1 can be controlled externally or with an integrated control unit with:

- 3 control functions: time, stroke or revolutions
- Electronic monitoring of grease level, pump function, distributor function, line rupture, lubricant feeding
- Selection of operating conditions: easy, medium or heavy
- Integrated data logger with diagnosis module DiSys

### Pump elements

Three pump elements with different flow rates are available, as well as a flow-adjustable pump element. All pump elements are marked either with a groove or with a notch for a better differentiation.



PE 60 PLV  
0.06 cc/stroke



PE 120 PLV  
0.12 cc/stroke



PE 120 V PLV  
Max. 0.12 cc/stroke  
Adjustable output



PE 170 PLV  
0.17 cc/stroke

Pressure: Max. 350 bar

Pressure limiting valve: adjusted to 280 bar



## BEKAMAX GIGA

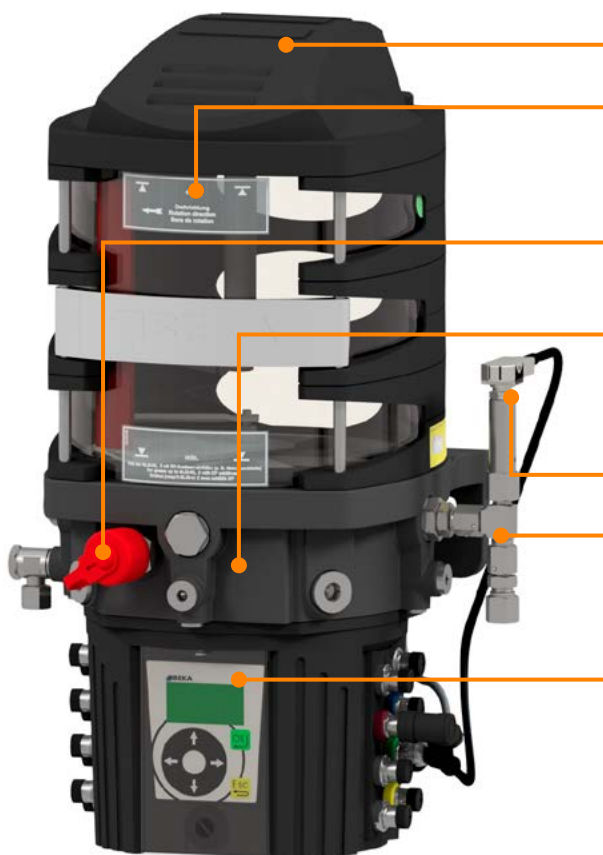
The BEKA GIGA range is like having four pumps in one! It serves the full range of automatic lubrication systems and can be used as a progressive as well as a single line, dual line or sectional system. The progressive system is the most commonly used layout.

The GIGA has three independent outlets for lubricant supply that are tied together by internal channels within the pump housing. Each channel can be used for a different section (with its own pump element) and set to a unique cycle, or they can all be combined to one lubrication circle with a higher delivery rate.

The optional GIGA-multitronic control unit can control and monitor up to four modes of lubrication.

- Suitable for all lubrication systems: single line, dual line, progressive and sectional
- Three lubrication circuits that can be operated independently
- Grease metering regardless of the ambient temperature
- Available in different reservoir sizes; 4, 8 or 16 litre

### System overview



#### Reservoir cover

#### Reservoir

The GIGA is available with reservoir volumes of 4, 8 and 16 litre. All reservoirs contain an agitator blade which enables a visual check of the lubricant volume in the reservoir.

#### Filling port

The pump can be filled with a standard filling gun.

#### Pump housing

The delivery volume of the GIGA can be varied by combining the outlets to one due to the special pump body with integrated channels.

#### Pressure relief valve

#### Pump element

The GIGA has up to a maximum of 3 independently operating lubricant outlets. A separate pump element is required for each outlet. Two pump elements with different flow rates are available.

#### Controller with motor housing

There are 3 different housings available:

- A version without control
- A version with the GIGA-tronic
- A version with the GIGA-multitronic control unit.

### Pump elements

Two pump elements with different flow rates are available for the GIGA range. Both elements are available with or without a pressure limiting valve.



PE 120G PLV  
0.12 cc/stroke and outlet



PE 250G PLV  
0.25 cc/stroke and outlet

## Advised lubrication systems per application

Application	Single Line System	Dual Line System		Progressive systems	
	Stream	Twin	Twin XL	EP-1	GIGA
Wheel loader (>50 tons)	●		●		
Excavator (15-100 tons)		●		●	●
Excavator (>100 tons)	●		●		●
Articulated dump truck		●		●	
Rigid dump truck		●		●	
Dump truck (<60 tons)		●			●
Dump truck (>60 tons)	●		●		
Dozers (>35 tons)	●	●			
Graders (>35 tons)	●	●			

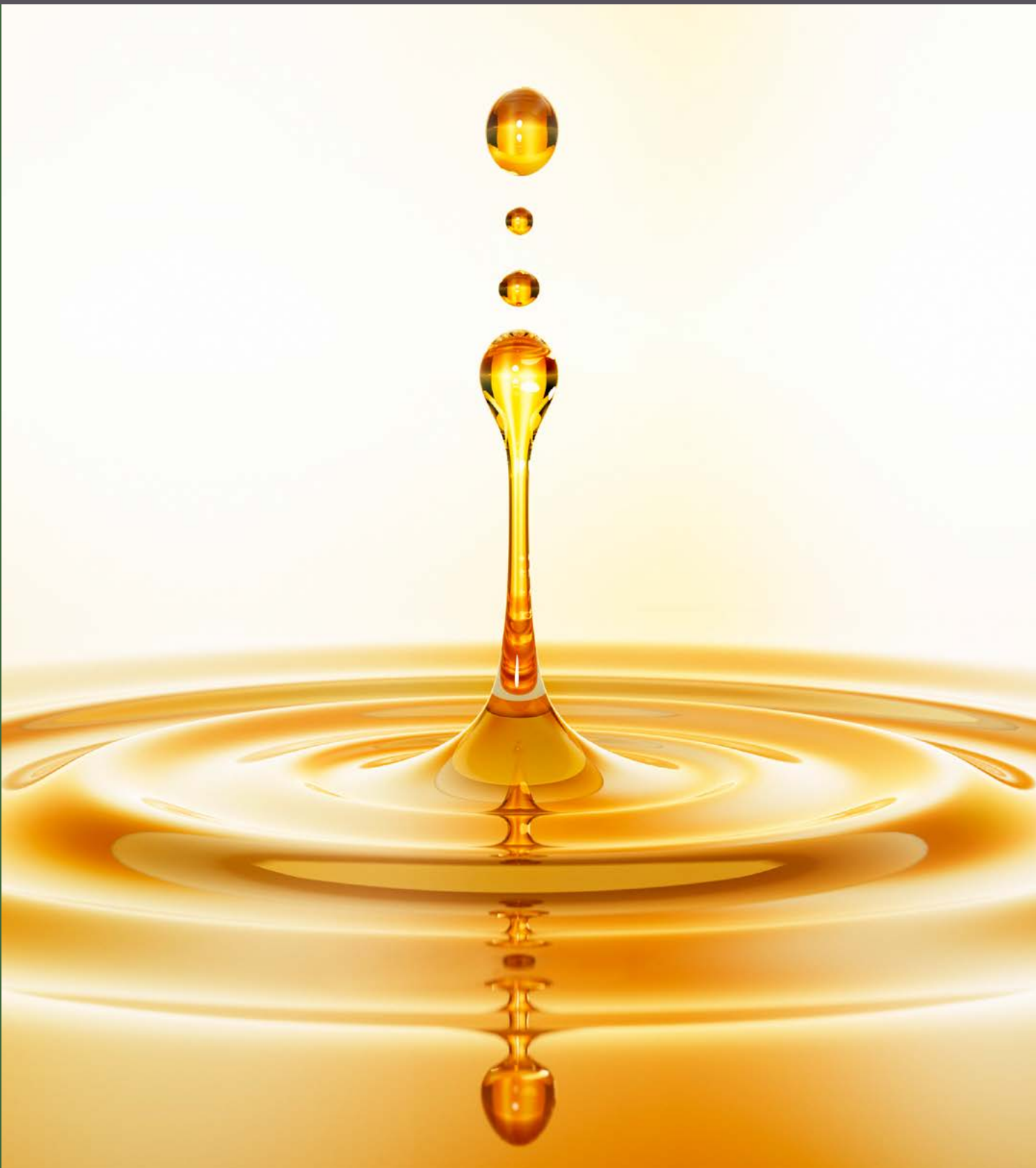
- Advised system
- Alternative system





# **Fluid Control Systems**

**Enhancing performance**



## Groeneveld Oilmaster

With the Oilmaster, daily oil level checks and topping-up engine oil are no longer required. Oilmaster automatically checks the oil level according to an engine specific protocol and tops-up the oil from the integrated reservoir when needed. As a result the engine oil is always exactly at the right level. Not too low, but certainly not too high either. Oilmaster saves oil, time and costs, whilst reducing vehicles environmental impact.

- Manual oil level checks and filling oil are history - pure time saving
- Always the optimum oil level and the right oil specification
- No engine damage as a result of a too low oil level
- Less unscheduled downtime for repairs and maintenance
- Less risk of damaging the exhaust gas aftertreatment system
- Decreased oil consumption
- Avoiding increased fuel consumption as a result of overfilling
- Less oil needed at an oil change and less oil waste
- Lower costs
- Care for the environment

### Always the right oil level

Oilmaster, the advanced oil management system, ensures that the engine oil is always at the right level. Not too low, which can cause serious engine damage and also not too high, which can lead to excessive oil consumption, oil leakages or blown-out seals, increased fuel consumption and even damaged exhaust gas after treatment systems. As the oil is topped-up from the integrated tank, it also reduces the risk of operators adding oil of the wrong specification.

Oilmaster guarantees maintenance employees and management can minimise the risks of major repair and standstill as a result of damage to engines. This is comfort by security! Oilmaster provides increased business security, maximum availability of the equipment and consequently a short cost-recovery period.

### System overview

#### Control unit

The control unit controls and monitors all actions performed by the Oilmaster system.

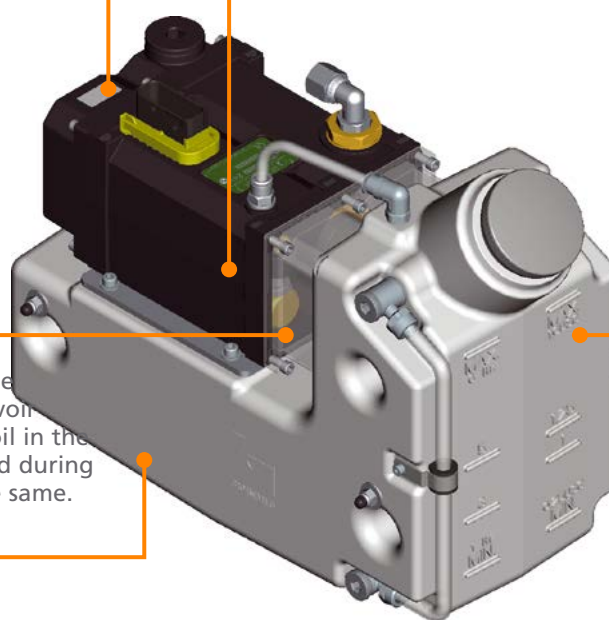
When during a measurement the sump level sensor detects a valid low level in the engine sump, the control unit starts a pump cycle.

#### Calibration tank

During one pump cycle the whole contents of the calibration reservoir (0.5 litres) will be added to the oil in the engine. The quantity of oil added during a single pump cycle is always the same.

#### Additional options:

- Can-BUS interface
- Inclination sensor
- Visual main-tank level indicator
- USB diagnosis connector



#### Tilt sensor

The tilt sensor ensures that the Oilmaster will only measure the oil level at the moment the engine is levelled.

It also measures the oil level only after an adequate period for oil level stabilisation.

#### Main reservoir

The Groeneveld Oilmaster is available in 6, 12 and 19 litre versions. Reservoirs can be adapted to special OEM requirements.

For the most demanding applications a heavy duty Oilmaster with a solid 15 litre aluminum tank is available.



## Groeneveld Filtakleen

The Filtakleen is an ultra-fine bypass filtration system suitable for use on a wide range of equipment. It provides the best possible filtration protection against system wear, oil degradation and corrosion. Working in conjunction with the equipments full flow filter, the Filtakleen by-pass filter removes any particles in the oil likely to cause system damage.

The Filtakleen typically filters all the oil in the system several times an hour, so the system continuously receives analytically clean oil.

- Enhances oil performance
- Improves reliability
- Ultra fine particle removal to ISO 17/15/12 - NAS6
- Prevents corrosion by removing 100% of water from oil
- Prevents system wear
- Prevents acidity in oil

### Significantly extending oil life

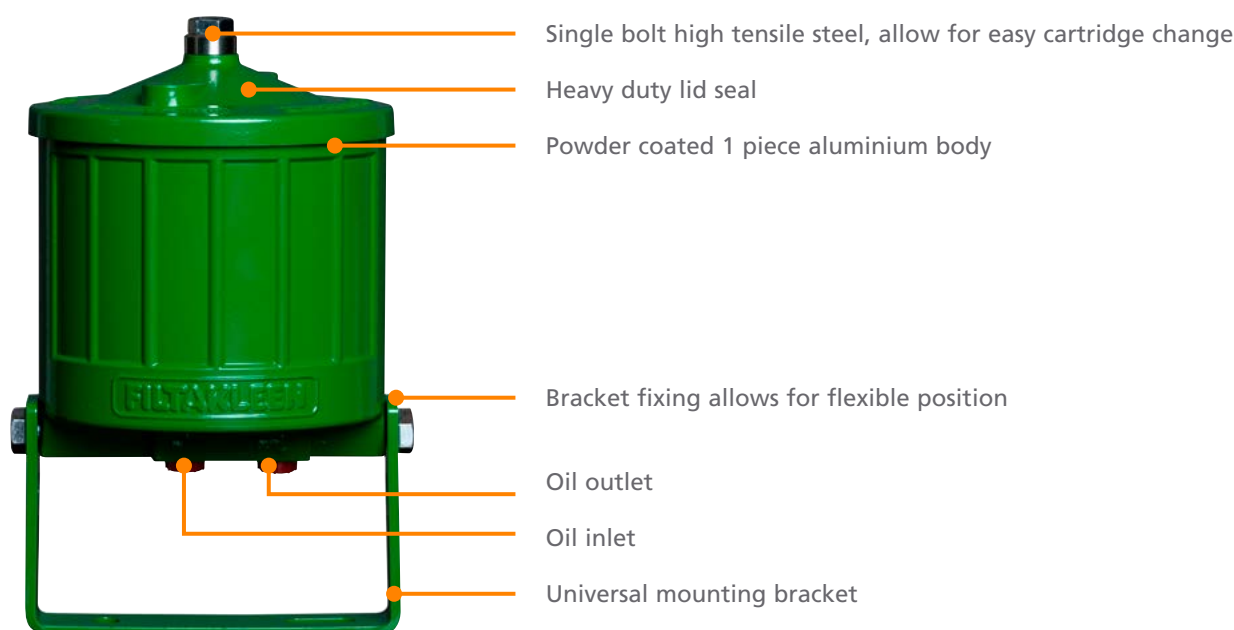
The by-pass filter is designed to be used in conjunction with the main in-line-filter. The system continuously filters a percentage of the oil (typically 10 %) in the circuit which means it is able to provides additional filtration to a much finer tolerance than the in-line filter. This greatly prolongs the life of both the oil and the main filter itself.

The filter housing is manufactured as a one piece aluminium anodised body, which is powder coated. Making it a durable solution for all kind of environments. The lid is secured by a single high tensile bolt which makes lid removal and filter changing quick and easy. The lid houses a quad ring seal, giving completely leak proof sealing.

The filter cartridge is made from a cellulose fibre based tissue of pure pulp, around a cardboard core. The cartridge is housed in a nylon stocking with an impressed brass ring to facilitate cartridge removal. The filter housing is fitted using an adjustable mounting bracket, which offers the installer a wide range of filter positions and fixing points.

The filter is capable of filtering all types of oils with a viscosity range of 9 - 220 cSt. It is also suitable for use with other mediums such as bio fuels and dielectric fluid.

### System overview









# Safety Support Systems

Reduce risks, enhance safety







Mining



## Groeneveld Greensight obstacle detection

The highest priority within different industries is safety. With large blind spots around mobile equipment and the tight time schedules, guaranteeing safety is a continuous challenge. Groeneveld's Greensight obstacle detection and camera system offer an excellent solution to increase safety.

- Ultrasonic acoustic warning system
- Improved safety around the machine
- Less chance of damage
- Increased uptime
- Fully integrated and modular system
- No information overload for the driver
- Fully adjustable to the application and the customer's wishes
- Can be enhanced with the Smart alarm

### Modular system

Greensight is available as an ultrasonic acoustic obstacle detection system, as a camera system and as a combination of both. The system can be set up modularly. Moreover, it is an integrated solution that can be adapted to the application perfectly.

#### Ultrasonic detection system

Thanks to the ultrasonic operation the system will detect obstacles in the pre-set zones very accurately. The system can also be extended with sensors either on the sides or on the top of the vehicle or machine. As soon as an obstacle is detected, an acoustic signal is sounded for the operator in the cab, so he can check on the display which zone the obstacle is in.

The detection zones can be adapted entirely according to the wishes of the customer and the working conditions, even once the system has been put into operation.

#### Camera system

The ultrasonic detection system can be extended with a high-quality camera system, which can improve the visibility for the operator significantly. This could be a solution for blind spots. Four cameras can be connected to the monitor, with all four of the camera images being able to be displayed on a split screen. The Groeneveld camera system can be used on its own, or in combination with the Greensight ultrasonic detection system – a combination that increases safety greatly.

### System overview

#### Camera

Groeneveld's Greensight system can be extended with up to 4 CMOS full color cameras. They are available with a 104° and 116° viewing angle.

The cameras have a high sensitivity of 0.025 lux, has an automatic heated lens and a temperature range of -40 °C up to +70 °C.

#### 7" Monitor

The Greensight monitor can show up to four cameras at the same time. The monitor is made of a sturdy material and has a high LCD luminance.

The TFT display has an automatic back light control and will dim itself gradually depending on the ambient light level and system settings.

#### Additional sensor

Expanding the obstacle detection system by adding top or side sensors increases the detection area of the system.

#### Ultrasonic sensor

The Greensight ultrasonic sensors are based on military technology and therefore very sturdy.

The detection areas are adjustable and cover up to 97 % coverage of detection behind the application.



## 1. Control unit

The control unit is the core of each Greensight system. On this basis, each system can be built up modularly.

For smaller systems, a control unit with six connections is available. For more extensive systems, there is a control unit with 15 connections.

## 2. Sensors

The basic components of the Greensight ultrasonic detection system are the two sensors on the rear of the application. The sensors detect objects with a minimum dimension of 75 mm.

When an object is detected, the driver is alerted by means of distance dependent visual and audible signals on the in-cab display or monitor.

## 3. In-cab display

If the system is used without cameras, the in-cab display warns the driver by means of light and acoustic signals. Alerts become increasingly frequent as an object get nearer to the application.

## 4. Additional sensors

To expand the obstacle detection system, sensors are available to mount on top of or on the sides of the application.

By mounting two extra top sensors higher obstacles such as signs or half-open roller doors can be detected. The side sensors help prevent damage during complex manoeuvres.

## 5. Camera system

The obstacle detection system can be expanded with the a camera system. Up to 4 cameras can be connected to the system to reduce blind spots.

Unique characteristics:

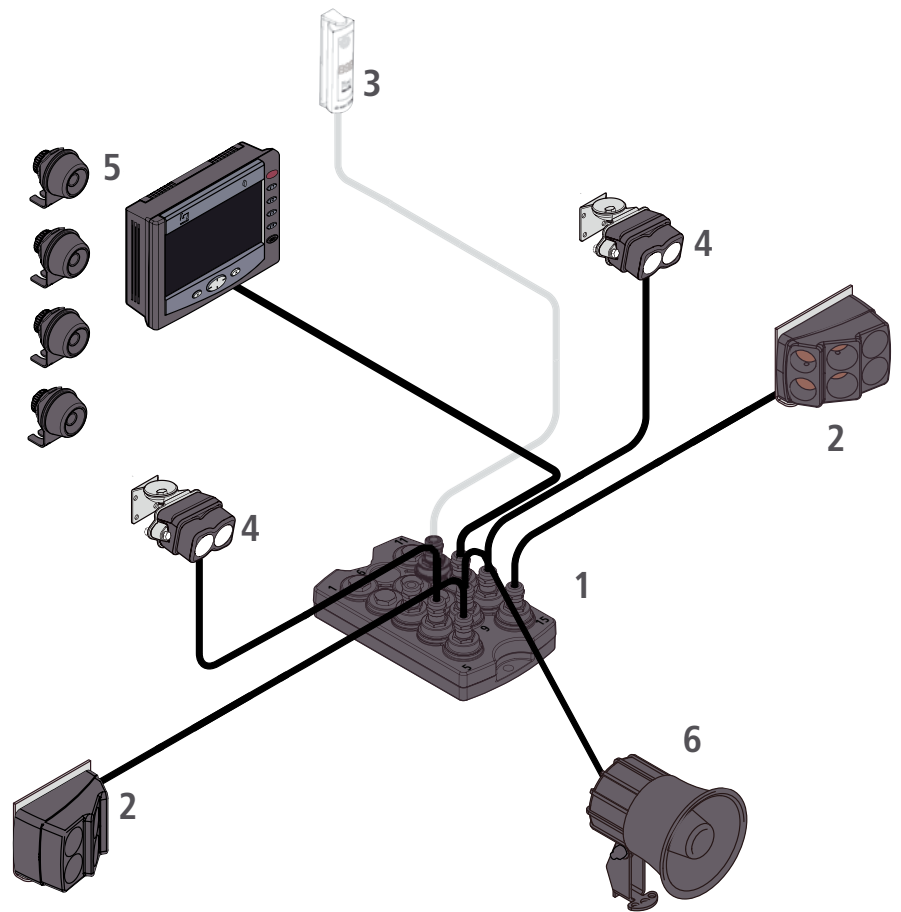
- Clear and sharp view under all conditions
- No problems with condensation or frost due to automatically heated lens surface
- High sensitivity at 0.025 lux (good visibility with less light)
- Switches easily between different camera images

The camera system can also be used as an independent system.

## 6. Smart alarm

By adding a smart alarm, people located near the application are also warned as soon as Greensight observes them or an obstacle. An acoustic signal is given only when it is necessary, warning bystanders to stay alert.

The volume of the smart alarm is automatically adjusted depending on the amount of noise in the background.



## Typical installations

The Greensight obstacle detection and camera system can be applied on different applications

### Greensight obstacle detection system

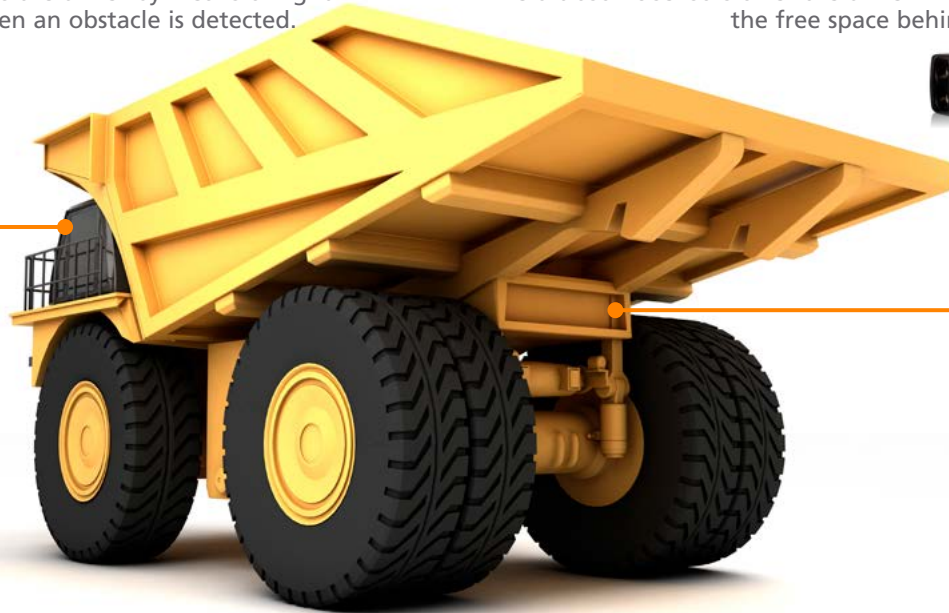
#### In-cab display

The in-cab display warns the driver by means of light and acoustic signals when an obstacle is detected.



#### Bottom sensor units

The ultrasonic sensors offer the driver information about the free space behind the machine.



### Greensight camera system

#### Rear view camera

The rear view camera lets you see the area immediately behind the machine. Not only safe reversing but also safely turning the machine.



#### Monitor

Up to four cameras can be connected to the monitor, with all four of the camera images being able to be displayed on a split screen.





Groeneveld-BEKA | [info@groeneveld-beka.com](mailto:info@groeneveld-beka.com) | [www.groeneveld-beka.com](http://www.groeneveld-beka.com)

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